

Service Bulletin

SPARE PARTS	
REFERENCE N°	: PS-009/05-I
DATE	: 13/09/05
PAGE	: 1/5

UBJECT	:	NEW TRANSFER BOX FOR ZF GEAR BOX
AFFECTED MODELS	:	ALL
V.I.N. OR ENGINE N°	:	VSFPSW20V00101808
CATALOGUE REFERENCE	:	790960-02I

The purpose of this Service Bulletin is to inform you about the **New Transfer Box Assy (791073) for the ZF Gear Box**, and the corresponding disassembly in parts

REFERENCE	DESCRIPTION
BH110071	BOLT
FRC2365	SEAL, OIL
FRC5428K1	GEAR, INPUT
FRC5564	BEARING
FRC5668	COVER
FRC6536	SHIM, INPUT SHAFT
FRC6537	SHIM, INPUT SHAFT
FRC6538	SHIM, INPUT SHAFT
FRC6539	SHIM, INPUT SHAFT
FRC6540	SHIM, INPUT SHAFT
FRC6541	SHIM, INPUT SHAFT
FRC6542	SHIM, INPUT SHAFT
FRC6543	SHIM, INPUT SHAFT
FRC6544	SHIM, INPUT SHAFT
FRC6545	SHIM, INPUT SHAFT
FRC6547	SHIM, INPUT SHAFT
FRC6943	CASE, INPUT SHAFT GEAR
PS-210088	SUPPORT
SA108251	BOLT
SH110251	BOLT
WL110001	WASHER
08321A31103	WASHER
240407	CLIP
FRC5419	O-RING
FRC5426	MEDIUM GEAR
FRC7030	MEDIUM SHAFT
G04099	CAP
FRC5494	PLATE, LOCK
FRC6861	WASHER
FRC6862	SPACER
SH108201	BOLT M8X20
08321A31083	WASHER

REFERENCE	DESCRIPTION
532323	RING FOR INNER SHAFT
594290	BEARING
FRC2464	WASHER
FRC5498	BEARING
FRC6504	SHIM, OUTPUT SHAFT
FRC6505	SHIM, OUTPUT SHAFT
FRC6506	SHIM, OUTPUT SHAFT
FRC6507	SHIM, OUTPUT SHAFT
FRC6508	SHIM, OUTPUT SHAFT
FRC6509	SHIM, OUTPUT SHAFT
FRC6510	SHIM, OUTPUT SHAFT
FRC6511	SHIM, OUTPUT SHAFT
FRC6512	SHIM, OUTPUT SHAFT
FRC6513	SHIM, OUTPUT SHAFT
FRC6514	SHIM, OUTPUT SHAFT
FRC6515	SHIM, OUTPUT SHAFT
FRC6516	SHIM, OUTPUT SHAFT
FRC6517	SHIM, OUTPUT SHAFT
FRC6518	SHIM, OUTPUT SHAFT
FRC6519	SHIM, OUTPUT SHAFT
FRC6520	SHIM, OUTPUT SHAFT
FRC6521	SHIM, OUTPUT SHAFT
FRC6522	SHIM, OUTPUT SHAFT
FRC6523	SHIM, OUTPUT SHAFT
FRC6524	SHIM, OUTPUT SHAFT
FRC6525	SHIM, OUTPUT SHAFT
FRC6526	SHIM, OUTPUT SHAFT
FRC6527	SHIM, OUTPUT SHAFT
FRC6528	SHIM, OUTPUT SHAFT
FRC6529	SHIM, OUTPUT SHAFT
NY120041	AUTOBRAKING NUT
PS-210001	FR. CLAMP/ ASSY
PS-210128	CASE
PS-210120	SEAL, OIL
PS-210126	O-RING, FR. SHAFT
121335	SPACER
121336	FR. OUTPUT SHAFT
FRC5500	FR. OUTPUT SHAFT
121337	HUB
FRC5440	HUB

REFERENCE	DESCRIPTION
127480	BEARING
214797	BEARING, RR. OUTPUT SHAFT
571468	WASHER
BH110091	BOLT
FRC3162	WORN GEAR, SPEEDOMETER
FRC5446	SPACER
PS-210093	GASKET, PINION CARTER
PS-210146	TACHOMETER HOUSING
PS-210154	SHAFT AND SPEEDOMETER PINION
PS-210168	HOUSING, NO END SHAFT SPEED
PS-210193	HOUSING O-RING
WA110061	WASHER
08321A31103	WASHER GROWER
09128-06032	BOLT IN SPEED CARTER
121523	RETEN, NO END SHAFT
29977-80050	O-RING
FRC5458	FORK
PS-210109	SHFAT HIGH/LOW SPEED
FRC5469	CLIP
FRC5562	SPRING
FRC7018	BOLT
PS-210035	YOKE HIGH/LOW SPEED
PS-210036	YOKE ASSY 4X4
PS-210038	FORK, FR DRIVE
PS-210039	SHFT, FR DRIVE
PS-210077	SPRING
PS-210109	SHFAT HIGH/LOW SPEED
SU112101	BOLT
09205-03037	PIN
09205-06016	PIN
571146	BALL
FRC2482	PIN
FRC3412	PLUG, DRAIN
FRC5594	FIXING
PS-210029	COVER, SIDE
PS-210030	COVER, CASE LOWER
PS-210045	CARTER, FR CASE
PS-210046	NUT 4WD SW
PS-210090	GASKET
PS-210094	GASKET
PS-210103	GASKET
PS-210194	CARTER, TRANSFER
SH108251	BOLT
UKC0024	PLUG
01411-08203	STUD 8X20
01500-08253	BOLT
01500-08303	BOLT
02057-86CA0	PLAIN WASHER
8310-83	NUT

REFERENCE	DESCRIPTION
08321A31083	WASHER
PS-610022	SWITCH 4WD M.A.
21945-85C30	JOINT
PS-850086	TRANSMISSION BRAKE ASSY
PS-850090	FORK
PS-850099	DEFLECTOR
08316-10083	NUT
08321B31083	SECURITY WASHER
336535	PIN
336536	CLIP
PS-850087	DRUM, BRAKE TO TRANSMISSION
FRC2464	WASHER
FRC5436	GASKET
FRC5450	SHAFT, OUTPUT RR.
FRC5681	CORE, LOW/HIGH SLEEVE
FRC6069	MAIN SHAFT
FRC6098	NUT
NY120041	NUT, AUTOBRAKING
PS-000032	PLAIN WASHER
PS-000115	BOLT, BRAKE DRUM
PS-210145	CLAMP
121398	CLAMP
PS-210120	SEAL, OIL
PS-210125	O-RING, SHAFT
PS-210133	GEAR, OUTPUT LOW
PS-210144	HOSE
PS-210197	GEAR, OUTPUT HIGH
01411-10253	BOLT
08310-00103	NUT
08321A31103	WASHER, SPRING
214797	ROD
216962	RING, ELASTIC
42421-85C00	NUT
571468	WASHER
571970	OIL PROTECTOR
711420	BEARING
PS-000061	BOLT, FIXATION SEPARATOR
PS-201018	LEVER, TRANSFER ASSY
PS-210037	SPACER, LEVER HOUSING
PS-210406	PLATE, GUIDE SELECTOR
PS-210407	SPACER, LEVER HOUSING
PS-301026	HOUSING AND PIPE ASSY

REFERENCE	DESCRIPTION
189501	WASHER JOINT
595478	BOLT
01550-06163	BOLT
01550-08253	BOLT
06112-10004	BALL
08321B31083	SECURITY WASHER
09128-06032	BOLT, SPEED CARTER
09128-10001	BOLT,SELECTOR STUD M.A.
09241-08003	CAP, LEVER HOUSING
09440-04019	INNER SPRONG.SELECTOR M.A.
09440-07005	OUTER SPRING SELECTOR M.A.
09440-11005	SPRING
21941-85C50	BOLT
25121-83001	HOUSING, GEAR LEVER
25341-69002	STUD,SELECTOR SHAFT 1/2V.
25342-69002	STUD,SELECTOR SHAFT M.A.
PS-110050	BRACKET, RR ENGINE
SH112251	BOLT
08321A31123	WASHER, SPRING
PS-805010	LINK ASSY
PS-805015	BRACKET, BRAKE CABLE
PS-850027	GASKET
PS-850028	PLAIN WASHER
PS-850029	WASHER, ELASTIC
09103-08247	BOLT

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